

















#### **About Wibro**

We are pleased to introduce our company as experienced in providing Automation solution system. Spares and Support for part feeding, loading and handling etc. at many areas like Production, assembly. Resulting improvement in quality, productivity and saving in time and cost as well.

We manufacture, supply and support for complete feeding and assembly solutions specially designed based on our customer's requirement.

We deal with all kinds of SPM'S & Feeders to meet your production requirements. We are well equipped with experts from different domains. Also, we have in-house manufacturing facilities to ensure on time delivery of machines and feeders to our customers.















From design to development all is done under one roof for manufacture of full proof machines. Beauty with brain is the key features of our SPM'S and feeders.

Our machines are not only aesthetically good but also intelligent enough to carry out the production job automatically with little or no human interference.

As we move towards insatiable Quest for higher quality and minimum error tolerance, there increase a need of technology to inspect, check and without errors at every possible points.















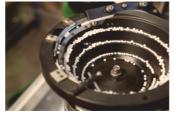
### Company History

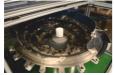
We WIBRO FEEDTECH, are one of the eminent manufacturers and suppliers of Feeding and Assembly Solutions. Extensively used by automotive parts, fasteners and watch manufacturers, these products are renowned for their quality and durability.

With the support from our sound infrastructure and our dedicated team of professionals, we are able to cater to the increasing demand of products in the market. We ensure that the range is quality tested and is at par with the industry standards. The quality controllers thoroughly check these products before dispatching them to our clients. We also offer fabrication, erection and installation services of our products. Our wide distribution network enables us to deliver products in a trouble free manner within the stipulated time frame.















The catalyst for the support and growth of our organization is the constant encouragement and support from our mentor, Mr. Arun Kumbhar. He has an immense knowledge of this domain, backed by valuable industry expertise. Under his able guidance, we have acquired a rich clientele across the nation.









#### Vision

Continuously adding technology to enhance globally

#### Mission

100 crore 50% from global markets by 2020

#### Values

Creativity
Do more in less time
Commitment
mitted towards the relationship

Contribution
Constant contribution toward customer

growth















#### Manufactures of

Spacial Purpose Machine (SPM)
www.Washer Assembly (Combi-bolt)
Drilling, Taping & Chambering SPM
Counting & packing Machines
Power Distribution Panels (PDB)
PLC Control Panels
Automatic Screw Driver
Assembly Machines
Pick & Place Units
Press Automation
feeding Systems
PLC Programming
Conveyers













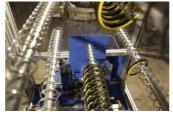


#### Manufactures of

Vibratory Bowl Feeder (Conical/Step/Cylindrical)
Linear feeders
Rotary feeders
Aluminum Machined Bowl
Stock Feeder
Voltage Regulator imported
Voltage Controller
Voltage+Frequency Controller
Frequency Controller Imported (Digital/Analog)
Silencer Hoods
Spares-Electromagnet
Spring Plate & Foot Mount
Sinoling Units















### Services

PU Coating Brushlon Coating Rubber Coating Annual Maintenance Repair & Maintenance Bowl feeder standard coatings













Bearing Industries
Fastener Industries
Pharmaceutical Industries
Agriculture Sector
Sports Industries
Cosmetic Sector
Electrical & Electronics Sectors
Automobile Industries
Watch Industries
Medical Industries
Switchgear Industries
Food Industries
Jewelry Industries
Home Appliance Sector
Stationary Industries















#### Infrastructure

WIBRO GROUP is one of the major company in manufacturing Special Purpose Machines and feeding solutions, Under the name of:

WIBRO FFEDTECH & AUTOMATION CENTRE Put

Ltd.

We, at WIBRO are having a team of 60 people with the extensive knowledge And set of Skills to deliver the satisfaction.













#### How to Tool a Vibratory Feeder Bowl

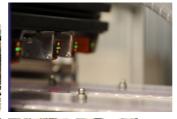
Some parts are inherently difficult to feed. Lead wires on electronic components, for instance, tend to tangle. Unfired ceramics and unsintered pressed metal parts are very fragile and may be damaged. Parts coated with heavy oils tend to adhere to conventional bowl tracks and must be supported on thin rails.

Fortunately, many parts can be classified into one of eight categories according to their configuration and dimensions. Consult the following links for illustrations which show typical vibratory bowl tooling techniques.

The tooled feeder bowl to the right is in many ways unique, yet the design of the tooling follows a basic plan: size the bowl for the part, use the parts natural orienting characteristics, reduce parts to a single line of feed, design obstructions to yield only oriented parts, and maintain orientation as the parts leave the bowl.

















#### Sensors

- High level Sensor
   Low level Sensor

- Controllers we supply
  Digital Variable Voltage Controller (CUH make)
  Digital Frequency Controller (CUH make)
  Digital Frequency Controller with vibration











#### Types of Feeders

Bowl & Linear Feeders Centrifugal Feeders Step Feeders Conical bowls Cylindrical bowls Belt Hopper/Vibratory Hoppers Sachet & Pouch Handling Palletizing Systems

Left handed: anti-[counter-]clockwise
 2) Right handed: clockwise















## Types of Coating

#### PU Coating

#### 5 Features of spray able urethane coating:

- Noise reduction: Reduces noise from parts-feedel
- Wear-resistance: Flexible selection of coating layer's thickness for the best fitting to customer's specifications.
- 90A, 70D Scales] immune from scratch.
- Water riesistance. Librigates the life of macrimes
- Natural vulcanization: Heating is not required.

#### **Green Brushlon**

material used almost exclusively for the parts handling and feeding industry, this lining fills many needs including part









protection, bown longevity, Improved part reearing characteristics, and bowl longevity. This specialized lining requires focused care and attention for installation, which Wibro has perfected over the years.

#### **Black Brushlon**

Similar to the Green Brushlon the black variation uses a stiffer bristle to achieve the same results. Often used for feeding extremely abrasive parts, such as ceramic, this lining has great wear properties without the potential for part marring.









## Bowl & Linear feeders

The catalogue represents our complete range of standard equipment for vibratory bowl feeders, which is available from stock. It includes drive units, bowls, bowl centers, control boxes and additional accessories including stands, base plates, sound covers and sensors. Special requirements are available upon request. We also manufacture tooling to orientate components, which together with our standard equipment, provides a system ready to integrate with a customer's machine.

Vibratory Feeders with Linear drive also commonly known as linear Feeders. Once the product is on the track of linear feeder, linear feeder carries the part linearly to the desired locations.









#### Centrifugal Feeders

Centrifugal feeders also referred to as "rotary feeder". Wibro offers a full range of tooled centrifugal feeders. Designed to run effortlessly at output rates of 20 - 3000 parts per minute, with a smooth and gentle operation which virtually eliminates product damage.

With Witor's feeder expertise the centrifugal feeder systems can be interfaced and supplied as a complete packaging line, with further product transportation via downstream conveyor systems to subsequent packaging operations such as capping, labelling, flow wrapping and cartoning applications.

- High feed speeds up to 3,000 parts per minute.
  - Quiet and gentle parts handling























### Step Feeders

Wibro Step feeders have been designed to be robust and reliable for handling bulky heavy components, oil and other harsh materials on the surface of the product are possible for feeding and orientation.

The Wibro Step feeder is a compact low noise alternative to a bowl feeding system and in many circumstances components can be tooled without the aid or air.

tandard Step Feeder hopper sizes range from 10 160 litres capacity and on request can be made to uit your individual requirements.















- Components with small sort features and high feeding rate.
- Pre-sorting of the components on counter working travel plates
- Sorting on linear feeder with machined tooling sections
- High quality, robust, low noise levels, efficient















#### Conical bowl

A conical bowl provides a higher capacity and with an increase in radius, assists the pre-separation of components. Where necessary, the standard track width, track pitch and the amount of tracks can be adapted to suit the application.

Pre-orientation possible through a sloping track position, which prevents parts jamming between the pitch of the tracks. The closed track type is particularly suitable for pharmaceutical applications.

heavy sharp-edged components, larger loads, automatic pre-separating. Ideal for the foodand pharmaceutical industry.













## Cylindrical bowl

These bowls provide a constant feed of components. They are ideal for small components, but have restricted capacity for some applications.

continuous transport of components and for handling small parts









#### Belt Hopper/ Vibratory hoppers

Hopper would hold a defined number of parts & dose. The bowl feeder on demand from its control system. This gives the operator a window of time between full ups & acts as a bulk storage device. Bowl feeders are often enclosed with an (Wibro make) silencer hood to keep noise levels low & meet with current factory regulations.











#### Elevators

Elevators are high performance recharging systems. They store parts to provide greater autonomy to feeder systems while maintaining the feeders with the right amount of parts for optimal performance and are ideal for parts of all shapes and sizes they transport components upwards to the next machine in the production line a major advantage is that they spring a low filling height reducing operator stress and risk while expanding to a large capacity ensuring your assembly system is kept up and running at all times











## Automatic screwring machine

Wibro automatic screw and feeder. Designed for speed stability and convenience. And improving screw driving speed. And work efficiency by integrating pneumatic electrical screwdriver, high tech automatic feeder and high precision jaw, The jaw is customized for particular screw and working environment to provide a stable operation.

Our screw driving products, feed systems and control units – and not least Wibro's automatic screw driving systems – must be able to reflect the complexity of today's assembly processes.











#### Pick and Place

These systems are basically used in automation system where we require single component tobe feed for any further process with specific orientation. These systems can be customized speryour requirements. These systems can be used as standalone systems or can be embedded with your existing systems. We can design gripper for such systems as per component size & shape.











#### **Press Automation**

Press line production runs today are smaller and changeovers are numerous. Manufacturers are demanding flexible systems that help increase productivity and safety. Flexible, agile and smart automation systems are becoming critical differentiators in today's challenging market. Machines need to be built to acceptable standards and easily integrate with other equipment in the production line. They also need to reduce energy consumption and increase line efficiency to help meet manufacturer's sustainability objectives. Our press systems automations are can be customized as per your requirements. We can automate mechanical & electrical press for feeding & controlling which will add safety & productivity at same time.











# Escapement Unit (Singulation Unit)

Escapement and part isolation mechanisms that isolate parts for your assembly operation.

These systems are basically used in automation system where we require single component tobe feed for any further process with specific orientation. These systems can be customized as per your requirements. These system can be used as standalone systems or can be embedded with your existing systems.





### Quality policy

"Wibro feedtech and automation center Pvt. Ltd." Is providing them the "Undertake design, Manufacturing, supply, installations and commissioning of Vibratory feeder projects along with AMC support for installed Bowl feeders systems & special purpose Machines." As per customers requirement. This will be archived by Complying with the Quality Management system requirements & Continually improving its effectiveness.













## Why Wibro?

We are experts in the design & tabrication of vibratory feeders, Custom made assembly and automation based on a detailed analysis and characteristics of your component.

- Any Automation need
- (1) Feeding System
- (2) Optimized Concept
  - (3) Electronic Synchronization









## Our team of directors

**Prashant Naik**. Mechanical Engg. with more than 15 years of experience in Feeding systems and designed more than thousand critical feeders.

**Arun Kumbhar:** Mechanical Engg. with more than 15 years of experience in Building SPMs and designed more than 500 plus small and big machines.

Amar Kumbhar. Electronics Engg. with more than 12 years of experience in Building SPMs and Electronics Controls Design. Hands on experience on almost all PLOs. travel to almost more than 8 countries for commissioning and installation.





#### Video links

http://youtu.be/kOHFjbagxQY
http://youtu.be/KC2Umd8K\_nE
http://youtu.be/YC2Umd8K\_nE
http://youtu.be/SeJPUlsdBI
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#### Video links

https://youtu.be/fh0lw6JtZY https://youtu.be/gNtX4vRabpo https://youtu.be/sNtX4vRabpo https://youtu.be/kNk\_Ff3kiaM https://youtu.be/kNk\_Ff3kiaM https://youtu.be/sVidYThUA https://youtu.be/sVidYou https://youtu.be/sVidYou https://youtu.be/GmGg\_vOji4 https://youtu.be/GmGg\_vOji4 https://youtu.be/GmGg\_vOji4 https://youtu.be/GmGg\_vOji4 https://youtu.be/FfFpSU.Hc https://youtu.be/FBGsppdfXys https://youtu.be/MBGsppdfXys https://youtu.be/FBGSppdfXys https://youtu.be/FBGSppdfXys https://youtu.be/FBGSpdfXys https://youtu.be/SF8kGKGP8DO https://youtu.be/SF8kGKGP8DO https://youtu.be/YZQKhRwEas https://youtu.be/YZQKhRwEas https://youtu.be/YZQKhRwEas











































#### Our Clients







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